WO 03/078789 PCT/GB03/01022

10

1 <u>Claims</u>

2

A slotted expandable centraliser.

4

- 5 2. A centraliser as claimed in claim 1, having a
- 6 body with a bore to accept a tubular, and being
- 7 adapted to expand radially from a non-expanded
- 8 configuration to an expanded configuration.

9

- 10 3. A centraliser as claimed in claim 2, wherein
- the slots are longitudinal in the non-expanded
- 12 configuration and diamond-shaped in the expanded
- 13 configuration.

14

- 15 4. A centraliser as claimed in claim 2 or claim 3,
- 16 being adapted to receive an expandable tubular and
- 17 adapted to deform radially with the expandable
- 18 tubular upon expansion of the tubular.

19

- 20 5. A centraliser as claimed in any of claims 2 to
- 4, wherein the centraliser has at least one blade
- 22 that projects radially outward of the body in the
- 23 non-expanded configuration.

24

- 25 6. A centraliser as claimed in claim 5, wherein
- 26 the at least one blade projects radially outward of
- 27 the body in the expanded configuration.

28

- 29 7. A centraliser as claimed in claim 5 or claim 6,
- 30 wherein the at least one blade is adapted to change
- 31 configuration during expansion of the centraliser.

32

WO 03/078789 PCT/GB03/01022

11

1 8. A centraliser as claimed in claim 5 or claim 6,

wherein the at least one blade is adapted to retain

3 its configuration during expansion of the

4 centraliser.

5

6 9. A centraliser as claimed in any of claims 5 to

7 8, wherein the at least one blade has the same

8 thickness as the body.

9

10 10. A centraliser as claimed in any preceding

11 claim, having slotted portions circumferentially

12 adjacent to non-slotted portions.

13

14 11. A centraliser as claimed in claim 10 when

dependent on any of claims 5 to 9, wherein the at

least one blade is located in a non-slotted portion.

17

18 12. A centraliser as claimed in any of claims 1 to

19 9, wherein the slots are uniformly distributed over

20 the centraliser.

21

22 13. A centraliser as claimed in any preceding

23 claim, wherein the slots are arranged in

24 longitudinally aligned rows with slots in adjacent

25 rows being axially offset with respect to one

another so that the ends of circumferentially

27 adjacent slots overlap.

28

29 14. A centraliser as claimed in any preceding

30 claim, wherein the slots are of uniform dimension.

31

WO 03/078789 PCT/GB03/01022

12

1 15. A centraliser as claimed in any preceding

2 claim, being adapted to deform plastically.

3

4 16. A centraliser as claimed in any preceding

5 claim, being adapted to deform elastically.

6

7 17. A centraliser as claimed in any preceding

8 claim, being a casing centraliser.

9

10 18. A centraliser assembly comprising a slotted

11 expandable centraliser which has a body with a bore

12 to accept a tubular, and is radially expandable from

13 a non-expanded configuration to an expanded

14 configuration; and an expandable tubular, located in

15 the bore of the centraliser.

16

17 19. An assembly as claimed in claim 18, wherein the

18 centraliser is a casing centraliser.

19

20 20. An assembly as claimed in claim 18 or 19,

21 wherein the tubular comprises casing, liner or a

22 screen.